



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2324
Job Sheet 205463



Part No: D2324

Job Qty: 6 pcs

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/20

Job Tracking No:

Due Date: 2/28/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV C IPP: E 03.02.28 Reformat; Incorporated D2324-3 & D2324-5 KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	2/28/20		0.00	0.08	Small Fab - 1		DAS 58 MAY 29 2020 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	6 pcs	2/28/20		0.00	0.00	QC 5 - 10		DAS MAY 29 2020 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Powdercoat - 1 White GI(A)-B4B	6 pcs	2/28/20		0.00	0.07	Powdercoat - 1 - B4B		DAS MAY 29 2020 40 9-89
							Powdercoat - 2 - B4B		

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130 QC 3	6 pcs	2/28/20	0.00 0.00	Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	BFB 20-06-01
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
140 Packaging 3-1 - Stock - B4B	6 pcs	2/28/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
150 QC 21 - SA	6 pcs	2/28/20	0.00 0.00	Packaging 3 - 37 - B4B	
				QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	JUN 01 2020

Part Op 100 - Assemble as per Dwg D2324.
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum), START TIME: _____
 130 - (QC3- Inspect Part Finish)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

016039

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-12A 349	Bolt 3251210X7	12 Ea (2 ea)	100-Small Fab - 1	523278 VP
D2324-3 367	Bar	6 pcs (1 ea)	100-Small Fab - 1	5186319 X2 F1334B5
D2324-5 CA127	Strap	12 pcs (2 ea)	100-Small Fab - 1	5268041
MS21042L3 305	Nut	12 Ea (2 ea)	100-Small Fab - 1	5260063
NAS1149D0363J 3264	Washer	24 Ea (4 ea)	100-Small Fab - 1	5257614

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3-12A	12	90	0
	D2324-3	6	25	0
	D2324-5	12	2	0
	MS21042L3	12	1,707	0
	NAS1149D0363J	24	1,030	0

Part Specifications
Specifications could not be found.

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